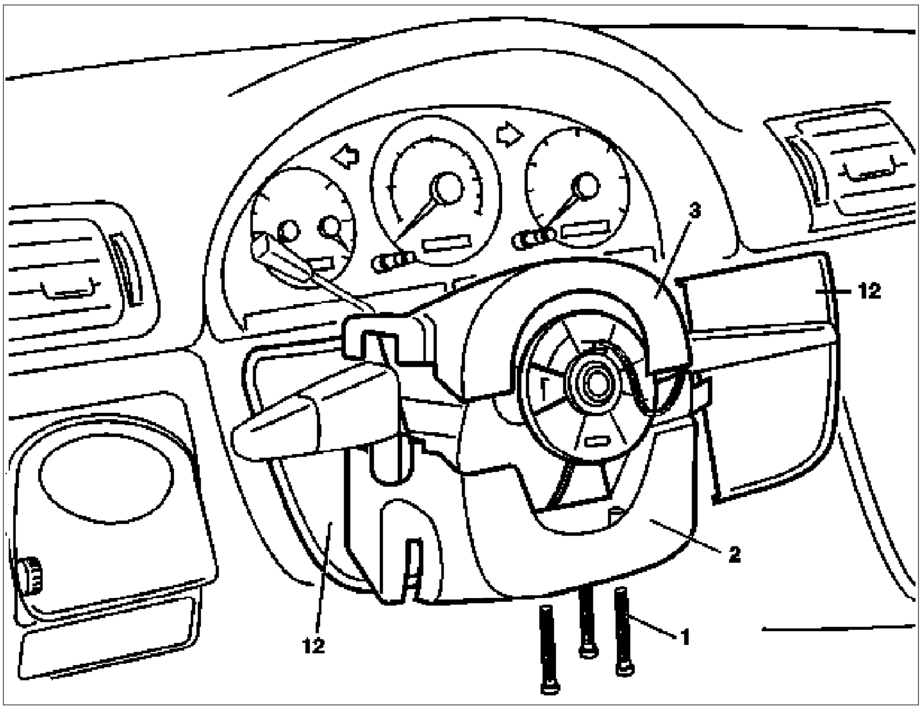
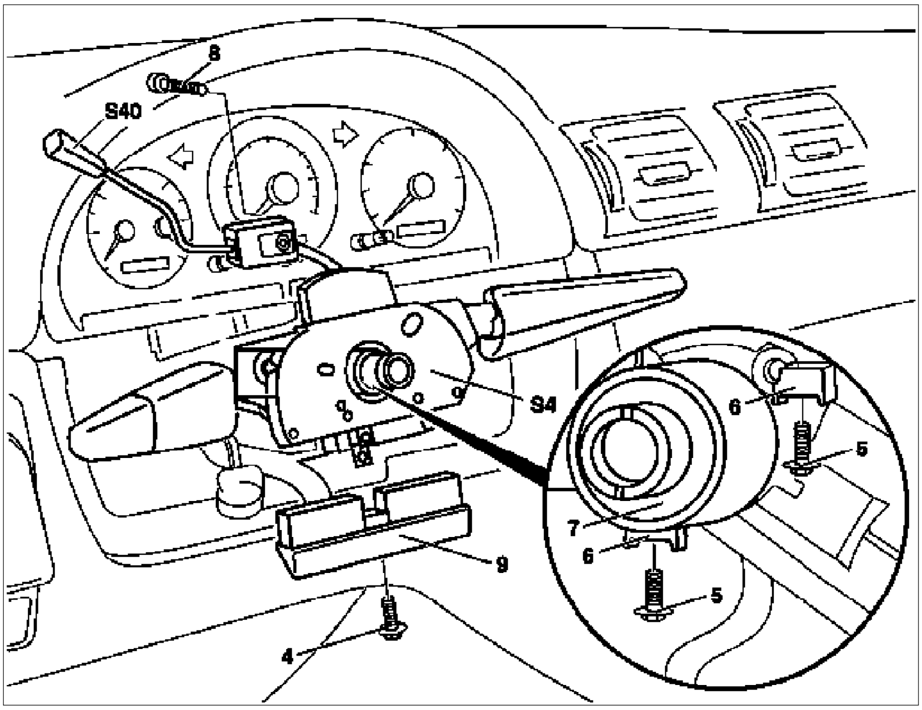
MODEL 163.113 /128 /136 /154 /157 /172 /174 /175

1 Bolt
2 Lower steering column cover
3 Upper steering column cover
12 Cover



P54.25-0325-06

4 Bolt
5 Bolt
6 Retaining web
7 Steering shaft
8 Bolt
9 Connector
S4 Combination switch
S40 CC switch



P54.25-0333-06

	Remove/install		
1	Disconnect ground cable of battery	To protect against unwanted contact between the disconnected ground line and the ground (right major assemblies compartment, common ground W16/4, insulate cable lug of ground line.	AR54.10-P-0003A
2	Remove steering wheel	Caution when handling airbag unitImproper handling can lead to damage to the airbag unit.	AR46.10-P-0100GH
3	Remove clock spring contact		AR46.10-P-0200GH
4	Unscrew screws (1) and remove lower steering column molding (2)		
5	Remove upper steering column molding (3)		
6	Remove covers (12) on left and right		

7.1	Disconnect electrical connectors at the covers 12)	ℹ Only with left/right folding outside mirror, code 500 and headlamp cleaning system, code 600.	
8	Unscrew screw (4) and disconnect connector (9)		
9	Unscrew screw (8) and remove cruise control switch (S40)		
10	Unscrew screws (5)		
11	Pull combination switch (S4) off the retaining webs (6) and remove		
12	Install in the reverse order		
13	Perform function check		